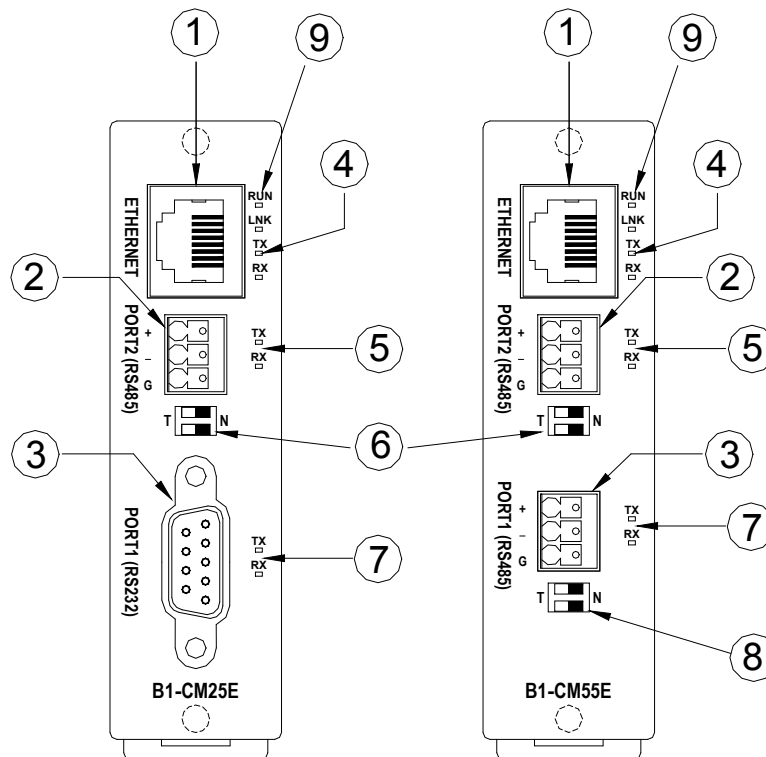


B1-CM25E and B1-CM55E Appearance



- ① Ethernet connector : Standard RJ-45 Ethernet connector.
- ② Port2 connector : For RS485 signal.
- ③ Port1 connector : For RS485 signal (B1-CM55E) and RS232 signal (B1-CM25E).
- ④ Ethernet status indicator :
 - LINK : ON indicates that normal connection.
 - RX : ON indicates that the module senses messages in the Ethernet.
 - TX : ON indicates that the module is sending messages to the Ethernet.
- ⑤ Port2 status indicator :
 - RX : ON indicates that Port 2 is receiving messages.
 - TX : ON indicates that the Port 2 is sending messages.
- ⑥ Port2 terminating resistor switch : This switch is used to enable/disable the Port2 RS485 terminating resistor. T means the terminating resistor is activated. N means the terminating resistor is not activated.
- ⑦ Port1 status indicator :
 - RX : ON indicates that Port 1 is receiving messages.
 - TX : ON indicates that the Port 1 is sending messages.
- ⑧ Port1 terminating resistor switch : This switch is used to enable/disable the Port1 RS485 terminating resistor. T means the terminating resistor is activated. N means the terminating resistor is not activated.
- ⑨ Module status indicator (RUN) : Quick flashing indicates normal operation. Slow flashing indicates active setup.